If properly maintained, the landscape should perpetually improve in function, beauty and value. Without proper maintenance, the landscape can change dramatically and rapidly in a negative direction, failing to be either functional or aesthetically pleasing. The effectiveness of any landscape management program is only as good as the expertise of the personnel responsible for day-to-day tasks.

The Florida-Friendly Landscaping™ (FFL) program was created in 2008 to promote the understanding and adoption of research-based, environmentally sound practices in the overall management of Florida landscapes. The FFL program encompasses philosophies of both the Florida Yards & Neighborhoods (FYLN) program by UF/IFAS and the Florida-Friendly Best Management Practices for Protection of Water Resources by the Green Industries (GI-BMP) program by FDEP. The guiding principles provide strategies that support an integrated approach to landscaping with the goal of creating landscapes that are mutually beautiful and environmentally friendly by reducing nonpoint source pollution from lawn maintenance activities.

**Pruning**

Pruning is the selective removal of plant parts (typically shoots and branches) to improve health, control growth, or enhance fruiting, flowering and appearance. Basic pruning begins in the nursery, but continued pruning is required in the landscape throughout the life of the plant.

Plants are diverse in their shapes, sizes and habits, but their basic means of survival and growth are generally similar. Leaves produce sugars from sunlight, water and carbon dioxide. Stems support the leaves, expose them to light, and produce new ones. They also transport water and minerals from the roots to the leaves, and foods that have been manufactured in the leaves to other plant parts. Roots supply water and minerals, plus provide anchorage and support. Clearly, there is an interrelationship and balance between all plant parts.

Pruning alters the balance between roots and shoots, and temporarily changes the resulting growth patterns. If part of the branch (stem) system is removed, the excess supplying capacity of the roots results in a vigorous flush of new shoots. Similarly, if roots are pruned, new feeder roots develop, rapidly using the excess food supply from the intact shoot system. Weather conditions may delay this rapid growth pattern. If pruning occurs in winter, the growth flush will be delayed until the weather is warm enough for growth.

Pruning stimulates growth in plant parts near the cuts, but overall, is a dwarfing process. This is due to removal of existing plant parts and reduction of the food or water supplying capacity of the plant. If excessive amounts of either branches or roots are removed, the plant will be weakened. Consequently, shoot pruning for the purpose of compensating for some root loss at transplanting is not recommended. Prune only to remove dead, diseased, crossed, rubbing or broken branches. Routine pruning should begin about one year after transplanting to develop appropriate form and structure.

Proper plant selection can eliminate much of the pruning requirements in a landscape. Unfortunately, plants are frequently placed in the landscape according to their current size and shape, not the size they are likely to

![Figure 28. The large shrubs placed along this narrow driveway require frequent pruning to maintain adequate clearance.](image)
attain in five or more years. The homeowner or landscape manager soon finds it necessary to clip or prune plants frequently to keep them within bounds. For instance, frequent pruning is assured when sweet viburnum shrubs are selected as foundation plants, because this plant can quickly grow to 25 feet tall. Using a low growing juniper, dwarf pittosporum or other compact shrub in such a location would greatly reduce or eliminate required pruning.

If a plant needs to be pruned several times each year to control size, it may be the wrong species for that location. Many pruning tasks can be eliminated by proper plant selection; this can also save space in landfills by reducing the volume of yard waste. It is less time consuming and less costly to select and install the right size plant than to choose one that will require frequent, timely pruning.

**Reasons to Prune**

Proper pruning enhances the beauty of almost any landscape plant, while improper pruning can ruin or greatly reduce its landscape potential. Plants may be pruned for a number of reasons. The reason pruning is needed must be determined before beginning the process.

**Maintain or Improve Vigor**

Removal of dead, dying, or damaged wood and diseased or insect infested plant parts is an effective way to stop the spread of decay, disease, and insects to other portions of the plant or to neighboring plants. For example, if several branch tips are infested with aphids or scale, prune and discard the affected shoots. This can be an effective alternative to spraying insecticides if the infestation is small and localized.

**Control Plant Size and Form**

A common objective of pruning is to maintain or develop a desired size or form. To accomplish this goal, pruning should be a routine part of landscape maintenance, and not delayed until the plant is overgrown. An unkempt plant can be tall as well as leggy with little foliage close to the ground. Having such characteristics makes it impossible to prune a plant to the desired size in a single pruning without severely damaging it. Consequently, the plant must be pruned back gradually over a period of several years.

**Selective pruning** of shoots can be used to shape plants or produce either a thin or thick canopy. A thinner canopy will allow more light penetration and help keep interior leaves on the plant. **Root pruning** can be used to slow plant growth, producing a more compact plant. When this technique is used, prune one-half the root system, wait four to six weeks, then prune the other half. Root pruning should be scheduled so roots will be watered thoroughly to keep the soil moist for four to six weeks following each root pruning activity.

**Training Young Plants**

Pruning young trees can dramatically influence their long-term health, function and survival. Early pruning on young shrubs encourages branching and fullness, characteristics that are frequently desirable in landscape plants.
Branch spacing and arrangement, along with the ultimate structural strength and safety of a tree can be controlled by selectively removing branches on a young sapling. When performing this task, always work with the natural form of a plant. Encourage only one central trunk to develop by removing competing, upright trunks or branches. This process should begin within the first two to three years after the tree is propagated. Tree training continues for 10 or more years on large maturing species. Frequent, light pruning done several times each year encourages faster growth and prevents undesirable sprouting when compared to one heavy pruning each year. Do not attempt to dramatically alter the natural tree form in all but the most intensely maintained landscapes; instead, choose a species that has more of a natural tendency to grow into the desired shape and size. For example, a river birch, red maple, or trumpet tree would be better suited as a shade tree in a narrow vertical space than would a live oak.

Create Desired Shapes

Plants can be pruned into different shapes, such as balls, squares, rectangles, or animal figures to create special effects. Plants pruned in this manner (known as topiary) become focal points and should be used sparingly in most landscapes. Small leaved plants with dense foliage (such as holly, boxwood, rosemary, yews and some juniper) are the best choice for topiaries, because they can be more easily trained into a specific form. Another technique uses a wire mesh frame packed tightly with sphagnum moss. Appropriate plant species, including begonias, English ivy and creeping fig, can be planted in the sphagnum, forming a fully grown topiary in several months to two years.

The practice of growing plants against a wall (espalier) requires frequent pinching and pruning. Plants trained in this manner are used as specimen plants. Not all plants are adaptable to this pruning technique, but
sea grape, fatsheedra, magnolia, yaupon holly, podocarpus, and loquat make excellent espalier plants.

Plants many considered to be large shrubs, such as ligustrum, wax myrtle and pittosporum, can be trained into small trees by gradually removing (over a period of one to three years) all the foliage and small branches from the lower portion of one or more stems. This should not start before the plants are about eight feet tall, so the main trunks can develop properly. Small branches left along the lower trunk will build trunk caliper and create a sturdier tree. The longer they remain on the trunk, the thicker and stronger the trunk becomes.

**Enhance Flower and Fruit Production**

Larger fruit can be produced by selectively removing flowers or developing fruits; energy will be directed to those remaining and they will become larger. Light pruning helps to maintain annual flowering and fruiting on fruit trees. Severe pruning on plants that flower on current season’s growth, such as oleander and plumbago, will generally stimulate vegetative growth and produce fewer, but larger flower clusters. However, this practice should not be completed at the expense of the natural plant shape, as is too commonly seen on crape myrtles. On species that flower terminally (such as azalea, cassia or oleander), pinching new vegetative growth during the growing season will stimulate growth of lateral shoots and increase the number of flowers produced. Additionally, removal of developing seed heads on crape myrtle will promote a second, and perhaps third flower display.

**Promote Safety**

The manner in which stems are attached to each other and to the trunk influences the structural strength of a tree. Branches with embedded (or included) bark having narrow “V” shaped crotches are weak and should be removed in favor of wider angled, strong “U” shaped crotches. Large decayed, broken, or poorly attached tree limbs should be promptly removed.
removed by a professional before they fall. Dead branches and branch stubs should also be removed as they can lead to serious trunk decay. Periodic tree inspection by a professionally trained tree specialist (arborist) can help prevent these situations from becoming unsafe conditions.

**When to Prune**

Trees and shrubs can be lightly pruned anytime. However, some plants have specific pruning periods that allow them to perform at their maximum potential.

**Spring Flowering Plants**

To minimize reduction of next year’s flowers, prune spring flowering plants such as azaleas, spireas and redbuds in late spring before the flower buds set for the next season. Spring flowering plants set their flower buds on the previous season’s growth, and buds overwinter on this older wood. For example, azaleas form flower buds in July for the following year’s flower display; pruning them between the end of the flower display and late spring or early summer will not reduce the number of flower buds set. Pinching new shoots on azaleas anytime from several weeks after they begin elongating through May will encourage lateral branching. Each of these laterals is likely to develop a flower bud. Thus, the pinched plant produces many more flowers the following year than does an unpinched plant. Pruning azaleas between July and the flower display will remove flower buds and reduce the flower display, but should not affect the health of the plant.

**Summer Flowering Plants**

Plants that produce flowers on current season’s growth such as abelia, hibiscus and rose are usually pruned while dormant or just before the spring growth flush. Developing shoots can be pinched to encourage lateral branching, which will enhance the flower display. Moderate to severe pruning may encourage production of fewer but larger flowers or flower clusters.

**Winter and Spring Flowering Plants**

(flowers produced on previous season’s growth)

<table>
<thead>
<tr>
<th>Shrubs</th>
<th>Trees</th>
</tr>
</thead>
<tbody>
<tr>
<td>azaleas</td>
<td>fringe tree</td>
</tr>
<tr>
<td>camellia</td>
<td>Hong Kong orchid</td>
</tr>
<tr>
<td>French hydrangea</td>
<td>Japanese magnolia</td>
</tr>
<tr>
<td>Indian hawthorn</td>
<td>purple trumpet tree</td>
</tr>
<tr>
<td>spireas</td>
<td>redbud</td>
</tr>
</tbody>
</table>

prune after flowering but before new flower buds form

**Summer Flowering Plants**

(flowers produced on current season’s growth)

<table>
<thead>
<tr>
<th>Shrubs</th>
<th>Trees</th>
</tr>
</thead>
<tbody>
<tr>
<td>abelia</td>
<td>bottlebrush</td>
</tr>
<tr>
<td>allamanda</td>
<td>cassia</td>
</tr>
<tr>
<td>bougainvillea</td>
<td>crape myrtle</td>
</tr>
<tr>
<td>hibiscus</td>
<td>frangipani</td>
</tr>
<tr>
<td>oleander</td>
<td>jacaranda</td>
</tr>
<tr>
<td>plumbago</td>
<td>princess flower</td>
</tr>
<tr>
<td>rose</td>
<td>royal poinciana</td>
</tr>
</tbody>
</table>

prune during the dormant season

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*Figure 35. Azalea blooms are located on last year’s growth or one year old wood. This makes it important to wait for pruning until after the blooms have occurred. If pruned too late the plant will not have time to set flower buds on the new growth before fall begins. A good rule of thumb is to prune before the month of July.*

*Figure 36. Pruning period for common flowering plants.*
Deciduous and Evergreen Trees

It is best to prune trees, such as oaks, maples, hickory and other large shade trees, late in the dormant season or several weeks following a growth flush. Pruning at other times frequently promotes undesirable sprouting. Trees sprout excessively and are easily damaged when pruned during active shoot elongation. The worst times to prune are when leaves are forming. Do not prune trees that are under stress.

Terminal growth of pines can be controlled by removing one-half of the new shoot (called “candles” in pines) in the spring just prior to needle expansion. This encourages new bud formation at the pinch, slows growth on the pinched branch, and creates a more compact plant. Never pinch a pine at other times of the year since new buds will not form.

Some trees such as birch, maple, elm, and walnut bleed sap from wounds if they are pruned during late winter or early spring. This bleeding is not usually harmful to the tree, but the dripping sap is often objectionable. Trees that show this tendency should be pruned in late fall or early winter.

Evergreen Shrubs

Most evergreens, such as podocarpus, holly, boxwood, ligustrum, juniper and wax myrtle can be pruned anytime. To encourage rapid shoot development and the greatest overall plant growth, prune just prior to bud swell in the spring. To retard growth for maximum dwarfing effect, prune just after each growth flush, when leaves have expanded fully. Late summer pruning may stimulate an additional flush of shoot growth on species that flush several times each year. These shoots could be damaged by an early frost.

Pruning Wounds

Closure (callusing) of pruning wounds on most trees and shrubs should be most rapid if pruning is conducted just before, or immediately following the spring growth flush. This is desirable because a closed wound is more aesthetically pleasing; plus insects, diseases, and decay organisms are discouraged from entering the plant. In addition, cold injury can be reduced if pruning is conducted close to spring bud break. Late fall and early winter pruning can stimulate new growth, particularly when a mild period occurs during the winter. These succulent stems are not cold hardy and can be easily damaged, even by a
light frost. Low winter temperatures can also cause cambium damage beneath improperly executed pruning cuts, even if growth is not stimulated by pruning. This is particularly true of plants that are marginally hardy. If in doubt about cold susceptibility, it is best to delay heavy pruning to just before growth begins in the spring.

Research has shown that pruning wound dressings do not prevent decay. When exposed to the sun, the protective coating often cracks, allowing moisture to enter and accumulate in pockets between the wood and the wound covering. This situation may be more inviting to wood rott ing organisms than one with no wound cover. In situations where aesthetics are important, the practice may be justified.

**Pruning Tools**

To know and practice the rules of pruning is most important, but of equal importance is using the correct tools. Select quality tools that will do the job, keep a sharp edge, and are relatively easy to sharpen and handle. Sharp tools cut plant material easier without injuring the surrounding tissue. Injured tissues are susceptible to disease and decay; this can lead to long-term health problems for the plant.

Basic tools used in pruning are hand pruners, loppers, hedge shears and saws. **Hand pruners** are used for small branch and twig cleanup. Most of them are designed for cutting stems up to 1⁄2 inch in diameter. Attempting to cut larger branches risks making a poor cut and/or ruining the shears. Two common styles of hand shears are the scissor action (bypass) and the anvil cut. In bypass shears, a thin, sharp blade slides closely past a thicker but also sharp blade. Bypass shears usually cost more but make cleaner, closer cuts. In anvil cut shears, a sharpened blade cuts against a broad, flat blade. If not kept sharp, anvil blades are more likely to crush plant tissues when attempting a cut.

**Lopping shears** (loppers) have long handles that are operated by both hands with cutting blades like hand pruners. Loppers can easily cut branches up to 1 1⁄2 inch in diameter and some are capable of cutting larger materials.

**Pruning saws**, either rigid or folding, are very useful for cutting larger branches that are too large for hand shears or loppers. Pruning saws have teeth that are designed to cut on the pull stroke. The teeth in these saws are set for a wider cut; this allows the sawdust to kick out and results in less green wood binding. Bow saws are good only where no obstructions exist for a foot or more above the area to be cut.

**Pole pruners** usually have a cutter with one hooked blade above and a cutting blade beneath, similar to a large pair of lopping shears. The cutter is on a pole and is operated by pulling a rope downward. Poles can be made of several materials and can either be in sections that fit together or that telescope. Wooden poles are sturdy but heavy, while aluminum poles are light but can conduct electricity if they touch an overhead electrical wire. Fiberglass or some type of plastic compound is probably the best pole
material. Poles can also be fitted with saws, but these are usually very frustrating to use. The use of pole pruners can be dangerous. Material cut overhead can fall on the operator. The user should exercise caution and wear head and eye protection, and avoid pruning near overhead electrical wires.

Hedge shears are used mainly for shearing plants into hedges or formal shapes. Manually operated shears can be used for small jobs; however, power driven shears are more practical in larger areas.

Gas powered and electrical chain saws are best suited for removing trees and cutting firewood, but can also be used to prune live plant material. However, only professional arborists should use chain saws for pruning in trees because of safety concerns.

Care of Tools

Properly cared for tools do a better job and last longer. Use tools for the task they were designed to complete. Do not twist or strain pruners or loppers. Keep the branch to be cut as deeply in the jaws and near the pivot point as possible. Never cut wires with pruning tools because permanent damage to the metal blades can occur.

When pruning diseased plants, disinfect all shears and saw blades after each cut to prevent spreading disease to healthy plants. Pruning shears and saws can be dipped in a weak alcohol solution (1 part alcohol to 9 parts water) to prevent the spread of disease between plants.

At the end of the day, oil the blades and other metal surfaces well to avoid rusting. Keep cutting edges sharp; several passes with a good oil stone will usually suffice. Paint, varnish or regularly treat wooden handles with linseed oil.

Figure 40. Pole pruners with saw, manual hedge shears (Corona), and power driven hedge shears (Stihl).

Figure 41. Maintaining a sharp edge on bypass pruner blades.
Pruning Techniques

*Heading back* is selective cutting of the terminal ends of twigs or young branches back to an axillary bud or node. When heading back trees or shrubs, make the cut on a slight slant about \( \frac{1}{4} \) inch above a healthy bud. In nearly all plants, active growth of the terminal bud suppresses the growth of the buds below. Removing the terminal bud of a shoot or branch releases more than one of the lower buds to begin development, and thus increases branching and fullness. Usually the buds closest to the cut develop and inhibit the growth of buds below them. Because the uppermost bud will probably be the most vigorous, the direction toward which it points will be the direction of the new growth. For that reason, new growth can be aimed in a preferred direction by pruning back to selected buds.

New foliage that develops after heading back may be so thick that it shades the lower growth forming a top heavy plant. This can be avoided in shrubs by heading back shoots to several different heights. In some plants, notably many of the conifers, lateral buds on older wood lose the ability to resume active growth, and cutting these plants back to only old wood will result in the death of the limb or tree if it is the main trunk.

If the pruning cut is made too far above a healthy bud, regrowth will not occur below the cut and a stub will develop. The stub will die because there are no leaves to supply food and maintain water conduction. The dead stubs then offer entry for wood rotting fungi and wood eating insects, as well as make the plant unsightly. This is one way trees become hazards; the decay spreads, creating a hollow, unstable tree.

*Thinning* is the complete removal of branches back to the next lateral branch or the main trunk; or, in some shrubs, older branches can be cut to the ground. Thinning gives a plant an open appearance and can encourage new growth inside the crown, depending on how the plant is thinned. If thinning is heavy, interior sprouts will develop. If the plant is lightly thinned, interior shoots are not likely to develop. This technique is used primarily on shrubs to control size while maintaining a natural appearance; it contrasts to hedging or heading back to the same spot on all branches, which gives a shrub a manicured, controlled appearance.

Trees can be thinned to increase light penetration and encourage turf growth beneath the tree. Trees with properly thinned crowns also resist wind damage better than unpruned trees. This is a specialized technique best performed by a professional arborist.
Pruning Shrubs

The first step in pruning a shrub is to remove all dead, diseased or injured branches. Remove branches that cross or touch each other and those that look out of place. If the shrub is still too dense or large, remove some of the oldest branches. Head back excessively long branches to a bud or lateral branch that is six to 12 inches below the desirable plant height.

If the shrub is two to three feet taller than desired, both heading and thinning may be desirable. Do not use hedge shears; cut each branch separately to different lengths with hand pruners. This will maintain a neat informal shrub with a natural shape. Plants sheared into various geometric shapes produce a formality not suitable for many modern, natural landscapes.

A properly pruned shrub is a work of art and beauty and does not look as if it has been pruned. Pruning cuts should not be visible, but located inside the plant, covered up by remaining foliage.

Figure 44. Heading cuts remove shoots no more than 2 years old back to a bud, cuts an older stem back to a lateral branch less than 1/3 the diameter of the cut stem, or cuts a stem to an indiscriminate length. Heading cuts are typically not appropriate on trees, but are common on shrubs.

Figure 45. Thinning, also known as selective cutting or drop-crotching, involves complete removal of a branch back to the main stem, to another lateral branch, or to the point of origin.

Figure 46. Only minor heading back of longer shoots with pruning cuts made inside the foliage is needed to maintain the natural form of this Camellia sasanqua.
Hedge Pruning

The method of pruning hedges depends on the type of hedge desired. Informal hedges generally consist of a row of closely planted shrubs that are allowed to develop into their natural shape. Annual pruning consists of thinning and heading back just enough to maintain desired height and width.

Formal or clipped hedges require a specialized pruning, which may become a continuous job during the growing season. The desired appearance of a formal hedge is a soft outline of foliage from the top of the hedge to the ground.

There are two important factors to remember when pruning formal hedges: 1) hedges should be clipped while new growth is green and succulent; and 2) plants should be trimmed so the base of the hedge is wider than the top. Hedges pruned with a narrow base will lose lower leaves and branches because of insufficient light. This condition will worsen with age, resulting in sparse growth at ground level and an unattractive hedge that does not provide the desired privacy.

Flowering hedges grown formally should be sheared after they have bloomed, as more frequent shearing reduces the number of flowers. If the flowers are of secondary importance, pruning may be conducted at any time.

Rejuvenation of Shrubs

Rejuvenation is a drastic method of pruning old shrubs that have become much too large or have a large amount of nonflowering wood. On single stem shrubs, such as ligustrum and gardenia, rejuvenation is carried out over a period of two to three years by severe thinning out to the basic limb framework. In this case, \( \frac{1}{3} \) to \( \frac{1}{2} \) of the old growth is removed each year.

Multiple stem shrubs are rejuvenated by cutting back all stems at ground level over a period of three years. Remove \( \frac{1}{3} \) of the old, mature stems the first year. The second year remove \( \frac{1}{2} \) of the remaining old stems and head back long shoots growing from the previous year’s pruning cuts. Remove the remaining old wood and head back the long new shoots in the third season.

The best time for rejuvenation is in late winter or early spring, just before new growth begins. Large, old shrubs should not be rejuvenated during late summer, as new growth will be stimulated and possibly killed by cold weather in the winter.

Figure 47. Correct form of a sheared hedge is slightly wider at the bottom to allow light penetration and to maintain fullness.

Figure 48. First year regrowth of a holly after severe pruning to rejuvenate the old, overgrown landscape shrub.
Pruning cane type shrubs (such as mahonia) is best done on a two or three-year cycle. The tallest canes are pruned to a stub three inches to six inches above the soil line during the first spring, just as growth begins. By the second spring, last year’s medium-sized canes have grown to become tall canes and should be cut back to a three inch stub. Canes from the first year’s pruning will have already begun to grow and should be about one to three feet tall. In the third spring, the canes that were the shortest in the first spring should now be fairly tall and can be cut back. In this way, there is always foliage near the ground and the shrubs can be kept from becoming leggy.

**Pruning Trees**

The characteristic form of a tree should be known before any live branches are removed; in most landscape settings, little or no attempt should be made to significantly change the characteristic growth habit common to the species. First, prune out dead, diseased or broken twigs and branches. After studying the tree form, select the best spaced and positioned permanent branches, then remove or shorten others. Permanent branches should be spaced between six inches and 24 inches apart on the trunk, depending on the ultimate mature size of the tree. For smaller trees such as redbud, a six inch spacing is adequate; whereas, for larger trees such as oaks, an 18 inch to 24 inch spacing is best. Next, remove fast growing suckers at the base of, and along, tree trunks; or those found on large, interior limbs.

Young trees should be pruned to a single leader (stem) after locating the straightest and best leader to retain. Most trees can be grown in this form when they are young, but the growth habit of some species will change to a multileader, spreading form as they mature.

There should not be any narrow forks or branches leaving the trunk at an acute angle. Crotches of 45 to 90 degrees from the vertical are less likely to split than narrow “V-shaped” crotches of less than 40 degrees. Branches with a narrow angle of attachment should be removed as soon as possible. Any such branches that are \( \frac{1}{3} \) the diameter of the trunk or larger should be removed at once all the way back to the trunk.

When training a young tree, prune lower branches back to about eight inches from the trunk, but do not remove them entirely. By keeping the lower, smaller diameter branches on the trunk, the tree will grow faster, develop a thicker trunk, and the trunk will be better protected from sun burn and vandalism.

![Correct Pruning Diagram](image)

**Figure 49.** Pruning techniques for training young trees.

![Incorrect Pruning Diagram](image)

![Hat-racking Photo](image)

**Figure 50.** Hat-racking is stressful to trees and may result in reduced vigor, decline, structural failure, or even death.
Removing the lower branches too soon will result in a poorer quality plant. When the tree approaches two to three inches in diameter, remove temporary lower branches beginning with the largest diameter branches. Lower branches that are larger than ¼ inch in diameter should be removed immediately.

Heading back (stubbing) trees is rarely warranted in landscape sites. If it is necessary, for example to prune beneath power lines or to clear a tree from interfering with a structure, always head back to a fork where there is a live branch. Within several months, prune out all sprouts growing in response to the pruning cut. Never hat-rack a landscape tree; that is, cut all branches back to about the same length without regard for their location. This type of pruning has no place in horticulture and is not recommended.

**Removing Large Tree Branches**

Large branches too heavy to be held by hand (those 1½ inches or larger in diameter) require three separate cuts to prevent trunk bark stripping. The first cut is made on the lower side of the branch about 15 inches away from the trunk and as far up through the branch as possible before the branch weight binds the saw. The second cut is made downward from the top of the branch about 18 inches from the main trunk to cause the limb to split cleanly between the two cuts without tearing the bark. The remaining stub is easily supported with one hand while it is cut from the tree. This cut should begin on the outside of the branch bark ridge and end just outside of the branch collar swelling on the lower side of the branch. This is usually accomplished by cutting at a right angle to the branch bark ridge. Flush cuts should never be made since they injure the trunk. Research has conclusively shown this causes extensive trunk decay because wood is cut that is actually part of the trunk.

When large branches are cut, it is not always possible to cut to a distinct bud because the bark may obscure the dormant (latent) buds. In such cases, a large number of latent buds may begin to grow very rapidly, producing excessively vigorous shoots called watersprouts. These watersprouts should be thinned out, leaving the more desirable and properly located ones to become branches.